Specialty Chemicals Polymers

### Your vision. Our experience. The perfect chemistry.

KODAK Specialty Chemicals is a U.S.-based facility with decades of experience in custom synthesis with high-quality production serving diverse markets and a long, trusted history of providing scale to innovation, particularly with specialty polymers. D

## **Aqueous Polymers**

#### **Acrylic Polymers**

Developed for use in proprietary nanoscale pigment dispersions

Acrylic dispersant and stabilizers provide the necessary hydrophobic/hydrophilic balance to ensure pigment dispersion stability

Precise control of composition and molecular weight are required for the dynamic shear environment of inkjet printing

#### Polyurethane Dispersion Technology

Developed to enhance print durability of pigmented ink prints

Rigorous control of the polymerization process is necessary to meet the requirements of pigment dispersion compatibility and ink jetability

The polyurethane formulation ensures the formation of protective films improving abrasion and moisture resistance in printed images

# **Acrylic Polymers**

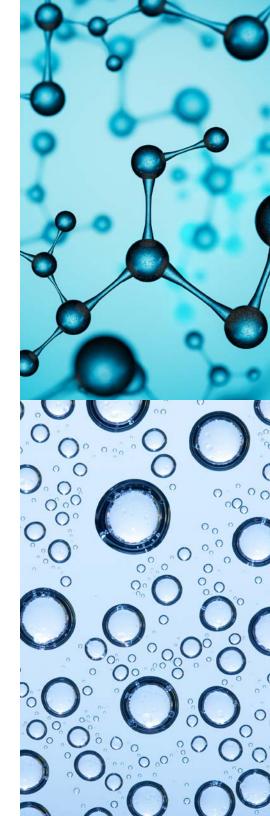
KODAK Acrylic Polymers perform a wide range of functions including colloid stabilizer and polymeric dispersant.

Name	Counter Ion	Aromatic	Aliphatic	Co-Solvent	% Solids	Acid Number	Mw
PDP10	Potassium	~		Dowanol PM	18	215	8K
PDP66	Potassium	~		None	25	150	7К
PDP64	Amine	~	~	Dowanol PM	18	215	9К
PDP07	Potassium	~	~	Dowanol PM	18	215	9К
PDP83	Potassium	$\checkmark$	~	Dowanol PM	16	140	8K

# **Durability Polymers**

KODAK Polyurethane Durability Polymers are superior for applications needing abrasion resistance and aesthetics including glossy, sealing and bonding overcoat.

Name	Counter Ion	Aromatic	% Solids	Acid Number	Mw
PR25	Potassium	$\checkmark$	25	76	76
PR37	Potassium	~	25	76	76
PR94	Potassium	$\checkmark$	25	100	100
PR31	Potassium	~	25	105	105



## **Polymeric Bead Technology**

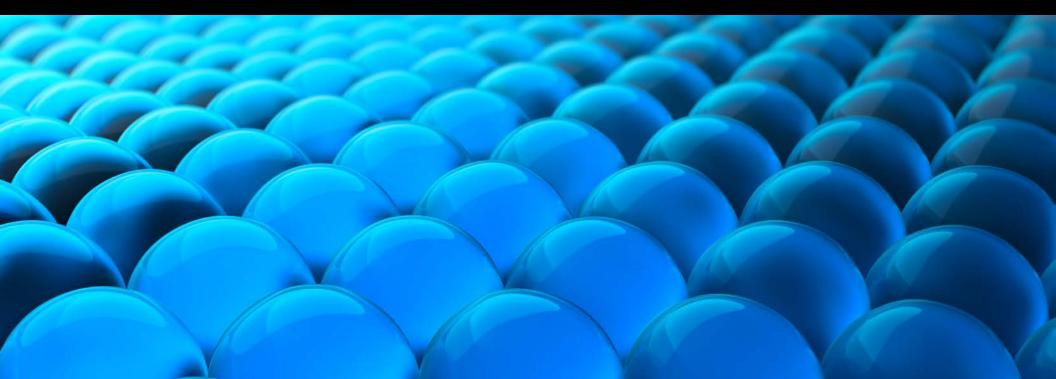
#### Matting agents serve as spacers to prevent 'blocking' (undesired front-to-back adhesion)

#### Friction from matte beads prevents 'telescoping' of wide rolls

#### Excellent particle size control can be achieved for a range of 1 to 50 microns

#### Properties can be tuned to meet the applications needs

- Composition can be used to modify the beads glass transition temperature so that the bead is rigid or compliant at the application temperature
- Solubility can be designed to dissolve after they have performed their function
- Substrate compatibility can be enhanced by grafting materials onto the surface of the bead





### **Polymeric Beads**

	PR62	PR41		PR762	PR47	PR18 PR39	PR052	PRO8 PRO54	PR65	PRO6	PR93
Product Name		PR52 PR53	PR79								
Monomer Composition											
Vinyl Toluene					80%						
Divinyl Benzene 55 *	2%				20%				3%	20%	
Divinyl Benzene 80 **						100%					
Methyl Methacrylate	98%	100%	100%				60%		97%		90%
Methacrylic Acid							40%				
Ethylene Glycol Dimethacrylate				20%							10%
Butyl Acrylate				80%						40%	
Styrene								100%		40%	
Typical Median Particle Size, μm	0.5	0.6 1.3 2.1	1.3	1.6	1.3	3.5 1.7	1.5	6.9 6.7	9.6	8.6	3.7
Classified	No	No	No	No	No	No	No	No	Yes	Yes	No
Typical Dispersant	Water	Water	Proprietary/ Aqueous	Water	Water	Dry or methanol	Water	Water	Dry	Dry	Dry
Contains Silica	No	No	No	No	No	No	No	With and Without	Yes	Yes	Yes
Contains Gelatin	No	2 wt%	No	2 wt%	2 wt%	No	No	No	No	No	No

\* Divinyl Benzene (55%) contains 45% ethylvinylbenzene

\*\* Divinyl Benzene (80%) contains 20% ethylvinylbenzene



### **Custom Functional Polymers**

#### Kodak Polymer Process Competency:

Solution polymers Suspension polymers Emulsion polymers Polyurethane dispersions Precise control of composition and physical properties

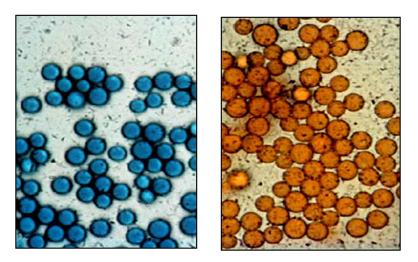
#### **Classes of Polymers Include:**

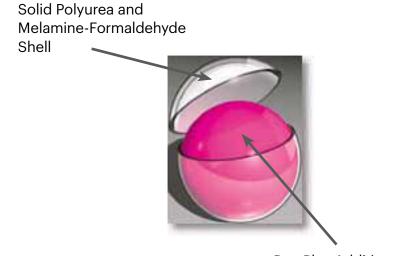
Photopolymers - Novolaks, acrylic polymers Adhesion promoter polymers Coating aid and "carrier " polymers Rheology modifiers Mordant polymers

#### **These Polymers are Useful in Various Markets:**

Cosmetics Consumer products Printing Electronics

## **Encapsulation**





Dye Plus Additives

#### Encapsulated/Incorporated solid and liquid addenda

• Dyes, pigments, UV absorbers, lubricant

Novel microencapsulation process that is capable of generating microcapsules of narrow size distribution and of various sizes not by the amount of shear but by Kodak's proprietary formulation

For further information please visit kodak.com/go/specialtychemicals or contact us at specialtychemicals@kodak.com.

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